



FOR SUIT & TAILORED-CLOTHING MANUFACTURERS

Replacement Press Pads & Grid Plates for Tailored Clothing

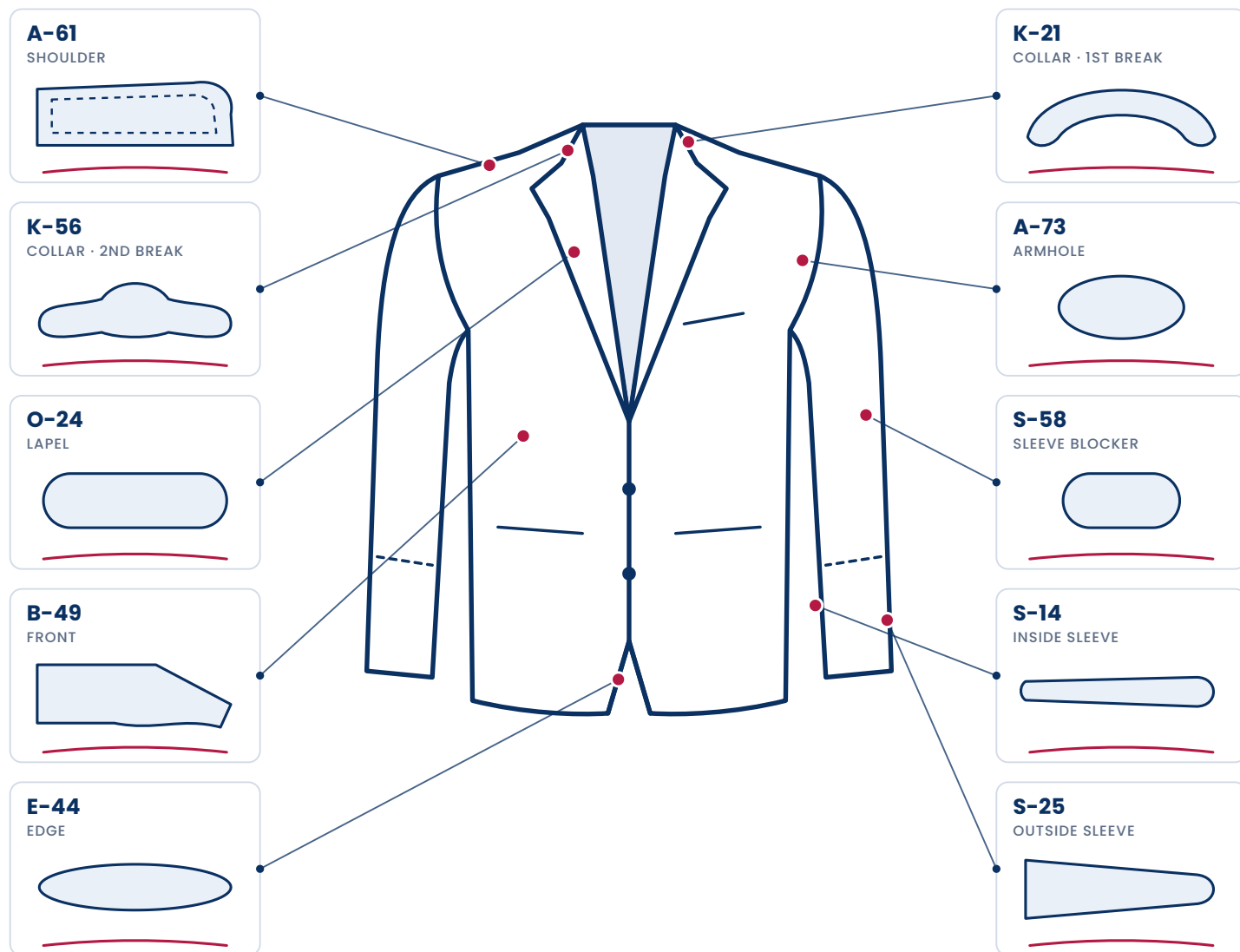
Made-in-USA replacement pads and grid plates for every off-press, underpress and trouser buck in your line, listed by model number.

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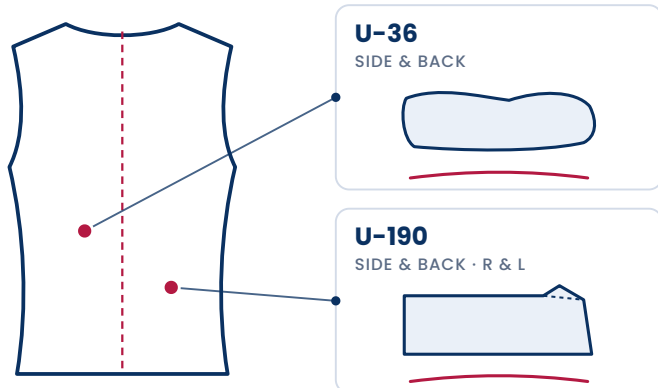


Off-Pressing Operations

Every buck shown takes a Lab Test replacement press pad, with a matching grid plate for the head. Order by model number.



JACKET BACK



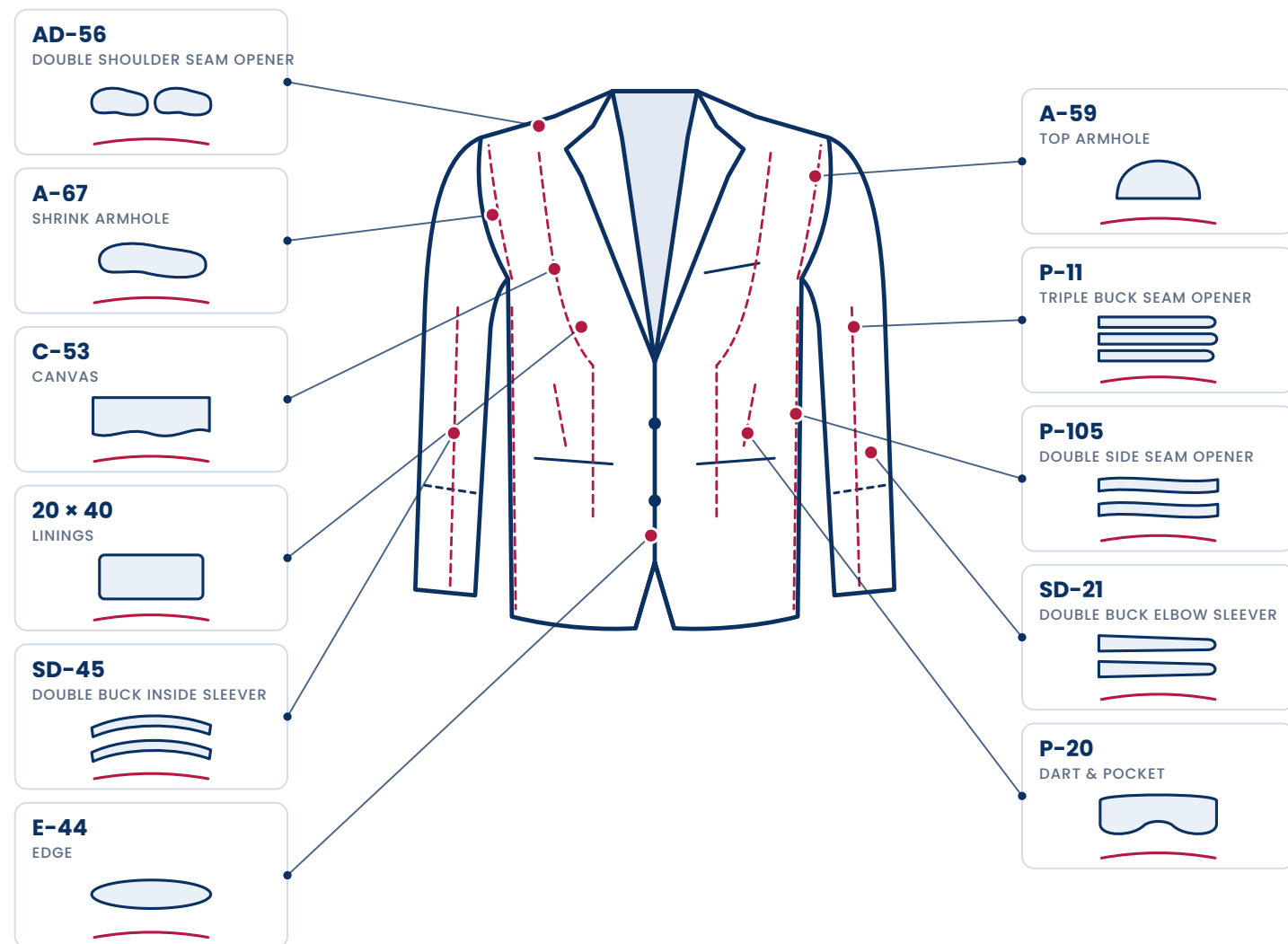
Pads & grid plates for every shape

Standard and custom sizes, cut to the buck you run. Send the model number or your dimensions and we'll match it.

□ Buck shape (top view) — Side profile ● Where it presses

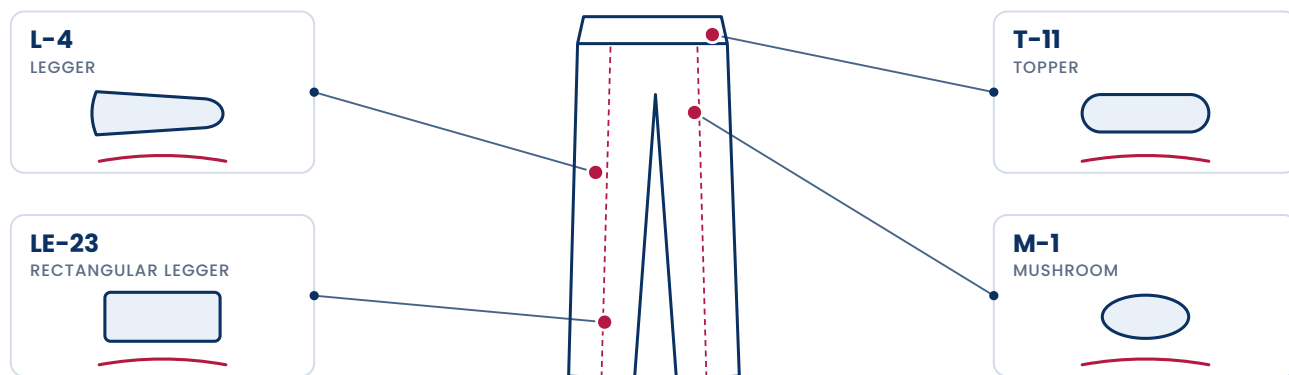
Underpressing Operations

Seam openers, sleeves and canvas bucks: replacement pads and grid plates for each one.



□ Buck shape (top view) — Side profile - - - Seams & canvas pressed

Trousers CONVENTIONAL OR PERMANENT PRESS



Typical Output by Buck

Approximate pieces per hour and per 8-hour day. Use the model column to order matching pads and grid plates.

Off-press

OPERATION	MODEL	PER HOUR	PER 8-HR DAY
Collarmaster	3538	60-65	500
	3556	60-65	500
	with 2nd operator	100-120	1,000
Collar	K-21	50-55	400-450
Collar · companion	K-56	100-110	800-900
Collar · complete	K-56	50-55	400-450
Shoulder and armhole	A-73	50	400
Shoulder	G-59	60-65	500
	A-61	60-65	500
Edge	E-44	60-65	500
Elbow sleeve	S-25	100	800
Sleeve blocker	S-58	50	400
Chest	B-49	55-60	450-500
Side and back	U-190	55-60	450-500
	U-36	55-60	450-500
Lapel	O-24	50-55	450-500

Underpress

OPERATION	MODEL	PER HOUR	PER 8-HR DAY
Canvas front	C-53 R&L	100-120	800-1,000
Inside sleeve seam	SD-45	100	800-900
Outside sleeve seam	SD-21	100	800-900
Side seam	P-105	65-70	550-600
Side and back	P-11	55-60	450-500
Shoulder seam	AD-56	100	800-900
Fronts and darts	P-20	55	450-500
Armhole seam	A-59	80	600-650
Close armhole	A-67	100	800-900

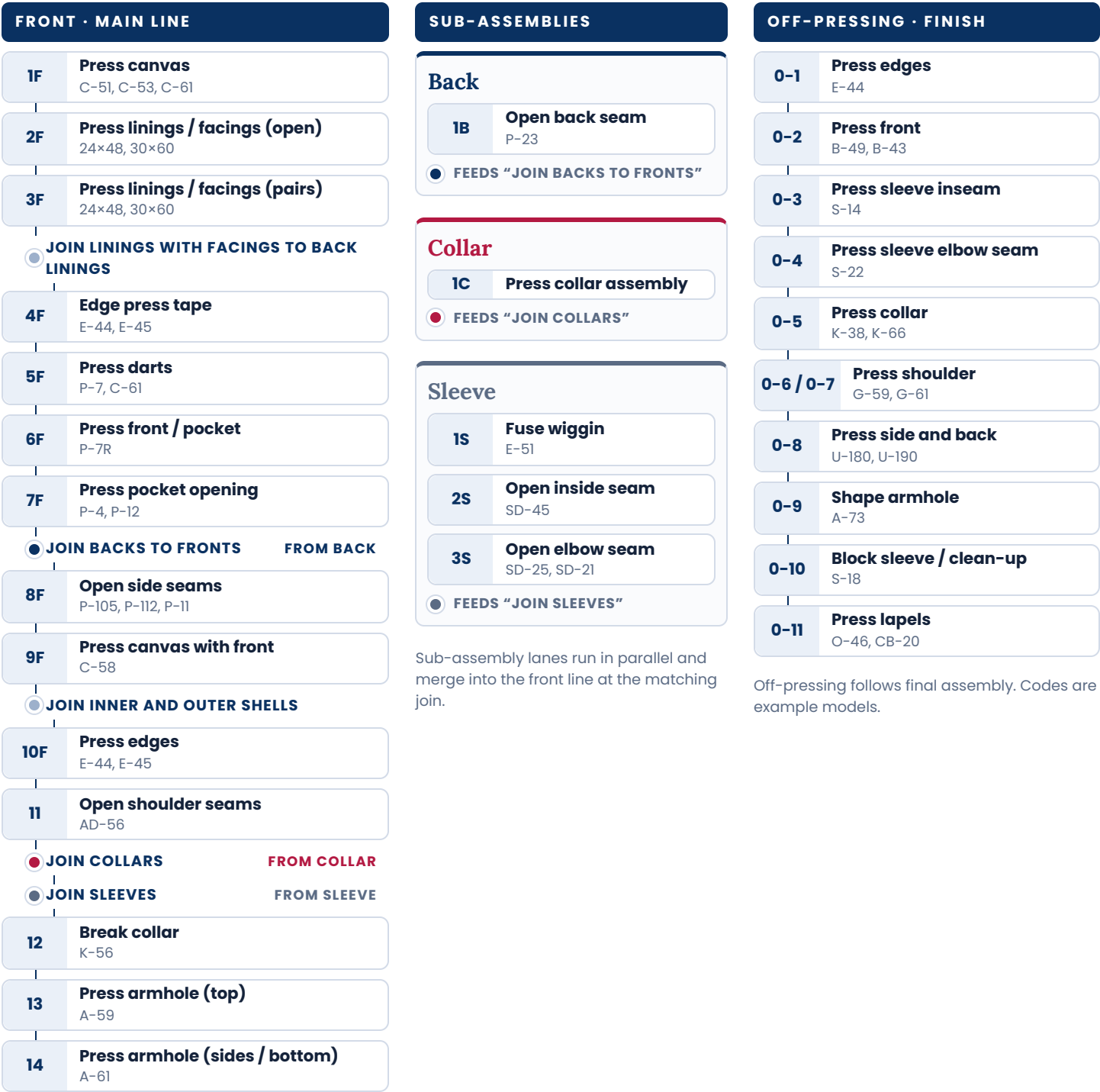
Trousers

OPERATION	MODEL	PER HOUR	PER 8-HR DAY
Legging	L-4	60-65	500
Legging and topping	L-8S	30-35	250
Topping	T-11	65-70	500-550
Mushroom	M-1	65-70	500-550

Figures are approximate and vary with garment and operator.

Jacket Operations Chart

Underpressing builds the jacket; off-pressing finishes it. Example models listed under each step.



Pads & Grid Plates for Every Buck

Whatever your line looks like, every buck in it wears a pad and every head runs a grid plate. We make the replacements for all of the shapes in this guide, and custom sizes for the ones that aren't.

Press pads

Built for the buck you run — standard and specialty pads, including custom shapes and sizes.

Grid plates

Matched to the press head for each buck shape, including our 490 Plus® line.

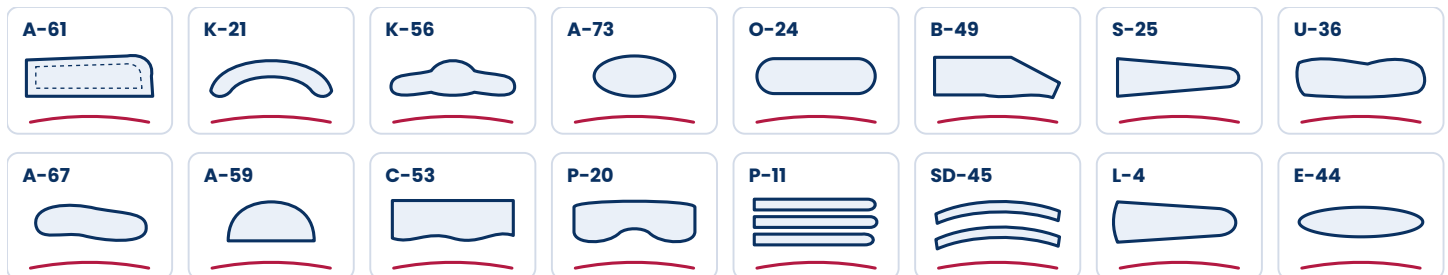
Made in the USA

Manufactured in Middlesex, New Jersey, with reliable lead times and domestic sourcing.

Ordering is simple: send the buck model number from this guide (e.g., K-56, U-190, SD-45) or your dimensions. Order from Lab Test and it will be processed through your preferred distributor, or contact your authorized Lab Test distributor directly.

Shapes in this guide

PADS & GRID PLATES MADE TO FIT



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Quality and innovation in every product.