

Pressco Products Facility Equipment List

Software	Seats	Software	Seats					
Visual Mfg ERP 10.0.0	15	Enovia DMU Navigator V5-6	3					
Mastercam 2024	4	Discus FAI	4					
VeriSurf 2024	1	Solidworks	1					
FlowMaster 6.2	2	CMM Manager 2024	1					
				Qty	Travels			Spndle RPM
					X	Y	Z	
CMM								
Wenzel LH 1210 DCC CMM w/Renishaw PH20 Probe			1	47.25"	78.75"	39.25"		
PCMM (Portable Coordinate Measuring Machine)								
Master3DGage PCMM, 6 Axis, VeriSurfX Software			1	18"	18"	16"		
CNC Machining Centers								
OKK HM-500S Horizontal Machining Center, 2 Pallet, 40 Taper, 4 Axis, 178 Tools			1	24.75"	24.25"	27.75"	10,000	
OKK HM6300 Horizontal Machining Center, 2 Pallet, 50 Taper, 4 Axis, 60 Tools			1	32"	32"	32"	12,000	
OKK VM53R, Vertical Machining Center, 50 Taper, 4 Axis, 30 Tools			1	41"	21"	20"	8,000	
OKK VM76R, Vertical Machining Center, 50 Taper, 4 Axis, 30 Tools			1	60"	30"	26"	8,000	
Haas VF-3, Vertical Machining Center, 40 Taper, 5 Axis Trunnion, 40 Tools			1	40"	20"	25"	10,000	
Haas Super Mini Mill, Vertical Machining Center, 40 Taper, 4 Axis, 10 Tools			2	16"	12"	10"	10,000	
Haas Super Mini Mill 2, Vertical Machining Center, 40 Taper, 4 Axis, 24 Tools			1	20"	16"	14"	10,000	
CNC Turning Centers								
SMART NL-2500SY CNC Lathe wirh Live Tooling and Sub-Spindle, FANUC Oi-TF Control, 24 Tools, 10" & 8" Power Chucks, LNS Quick Six S2 Bar Feeder			2	14.5" Dia. By 27.5" Length			3,500/5,000	
Takisawa TCN-2000L6 CNC Lathe wirh FANUC Oi-TD Control, 12 Tools, 8" Power Chuck, 5C & 16C Collet Chuck, Tailstock, LNS Quick Six S2 Bar Feeder			1	12" Dia. By 17" Length			5,000	
Nakamura-Tome Slant 1 CNC Lathe, 15 HP, 12 Tools, 8" Power Chuck, 5C & 16C Collet Chuck, Tailstock			1	8" Dia. By 11" Length			4,500	
Manual Machining Production Equipment								
Bridgeport Series I, Vertical Manual Milling Machine, Digital Readout, Power Feed			8					
Proto-TRAK DPM3P Bed Mill, 5 HP, SMX CNC w/Spindle Control, CAT40			2	17"	31.5"	25.75"	5,000	
Proto-TRAK DPM5P Bed Mill, 5 HP, SMX CNC w/Spindle Control, CAT40			1	20"	40"	25.75"	5,000	
Martin Manual Engine Lathe, 3 & 4 Jaw Chuck, Steady & Follow Rest, Tailstock			1	14" Dia. Swing X 36" Length				
Cadillac Manual Engine Lathe, 5C Collet, 3 Jaw Chuck, Tailstock			1	11" Dia. Swing X 24" Length				
Hardinge DSM, Second Operation Turret Lathe, 5C Collet, 8 Tools			2					
Boyer-Shultz Surface and Profile Grinder, Magnetic Chuck, Radii & Angle Dresser			2					
Sunnen MB-1660 Hone			1	6.5" Dia X 16" Stroke				

Saws							
DoAll C-260A Automatic Horizontal Band Saw, Automatic Bar Feed		1	10.25" Dia. X 48" Long				
Peerless Cutoff Saw		1	6" Dia.				
DoAll Vertical Bandsaw		1					
CNC Sheet Metal Forming Equipment							
Hurco PH40-20 Hydraulic Press Brake, Autobend 7 CNC Back Gauge, 2 Axis		1	72"	24"	10"		
Manual Sheet Metal Stamping & Forming Equipment							
SEYI Punch Press, 28 Ton, Adjustable Stroke Speed		2					
South Bend Lathe Punch Press, OBI (45 & 60 Ton)		2					
SEYI Punch Press, 121 Ton, Adjustable Stroke Speed		1					
Cincinnati Power Shear, Adjustable Back Gauge		1	72" wide x 36" long X 10 gauge				
Di-Acro Hydraulic Press Brake (17 & 12 Ton)		3	48" Max.	18" Max.	8"Max.		
Di-Acro Manual Finger Press Brake, 36" Wide		1					
Torrington V-82, Automatic 4-Slide Forming Machine		2					
OTC Hydraulic Press, 55 Ton, 48" Wide		1					
Production Assembly Equipment							
Chicago Pnuematic Squeeze Riveters		12	Various Sizes and Depths				
Baltec Rotary Riveter		1					
Manual Arbor Presses, Foot Operated		6					
Inspection Equipment							
Starret HB400 Prec. Optical Comparator,10X/20X Mag., QUADRA-CHEK 200 Read		1	12"	6"	16" Dia. Screen		
Fowler TRIMOS 600, Digital Height Gauge		4	600 mm Travel				
Mitutoyo, 10X Comparator, Digital GEO-CHECK Readout		1	7.5"	4"	12" Dia. Screen		
Starret Micrometer Set, 0" to 12"		1					
Mitutoyo/Starret Calipers, 6" thru 24"		8					
Mitutoyo Bore Gauge Sets, .7" to 7.5" Dia., Digital		4					
Starret Gage Block Set, 80 Pcs		2					
MEHR Profilometer		2					
ELCOMeter 456, Coating Thickness Gauge		1					
Sunnen Bore Gauges		2					
Starret Surface Plate		2	24"	36"	6"		
Mojave Surface Plate		3	36"	48"	6"		
Rockwell Hardness Tester		1					
Eddy Current Tester		1					
Rolling Stock							
2019 Chevrolet Express 3500 Cargo Van		1	Delivery				
Toyota 3500# Forklift		1					
Toyota 6800# Forklift		1					