RUGER AMERICAN INSTRUCTIONS

By RCK SOLID

Video Of Instructions: Ruger American ARCA Instructions

1: You will start by removing your action and barrel from your stock.

2: You will find that there are two hex's molded into the stock under the barrel. We will use these for not only the nut to hold the ARCA rails, but for our drill bushings.

3: Open your RCK solid package and locate the black hex drill bushings. You will insert these bushings into the hex's on the stock. Find the closest drill bit in your set and proceed to drill through the stock.

4: Once you have drilled the holes into your stock, you can take the drill bushings out.

5: Now it is time to install the ARCA rail. Place the rail on the stock. NOTE: THE PART NUMBER RS001 goes towards the front of the stock. (Watch The Video)

6: Find the two 10-32 bolts and nuts. You will place the nuts inside of the hex's on the stock, and run the bolts up through until they are snug. Smashing the ARCA rail snug up against the stock.

7: IMPORTANT: TORQUE TO 30 INCH LBS. DO NOT FORGET THIS STEP!!