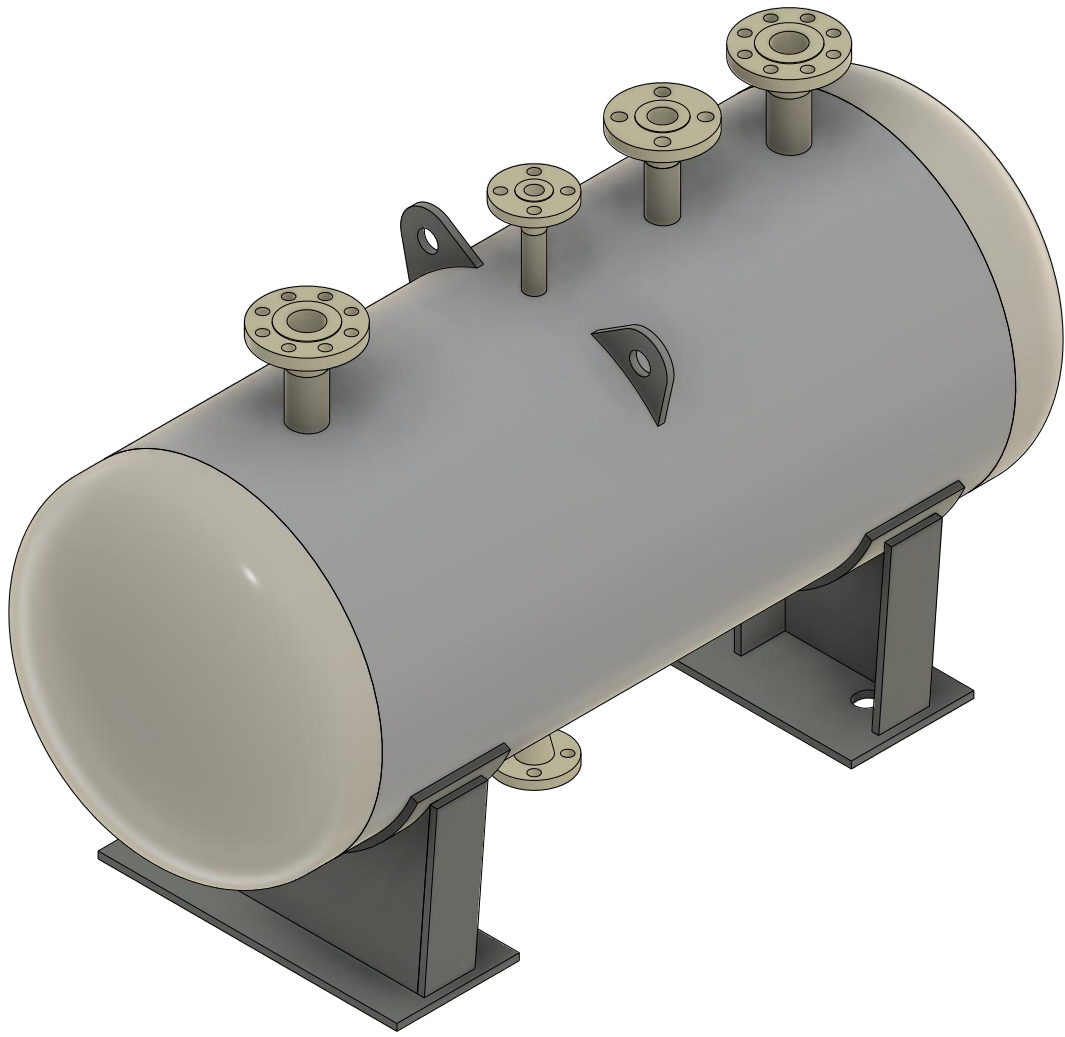
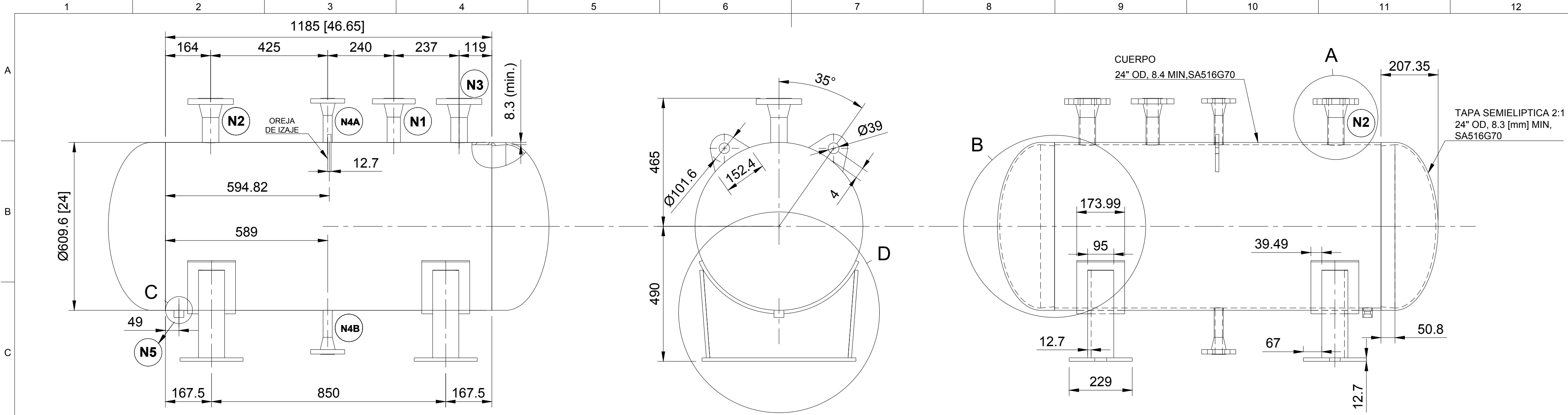
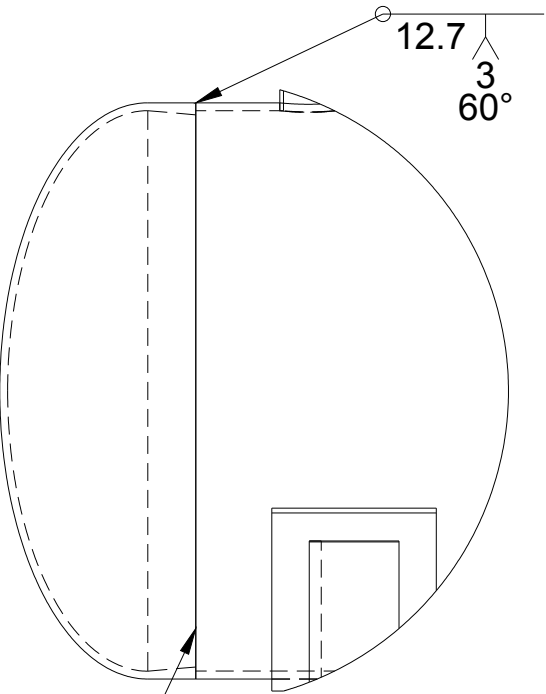




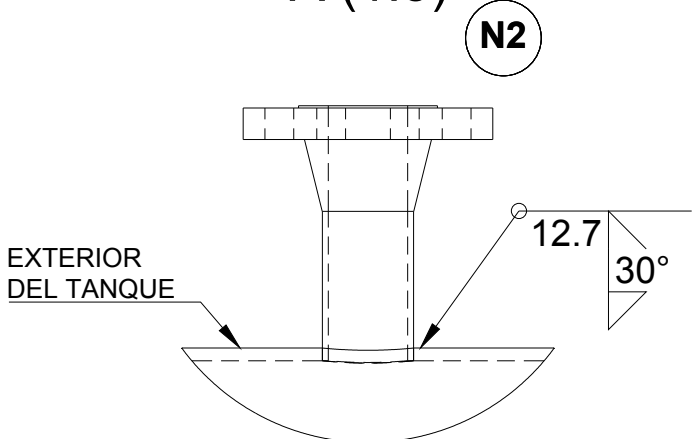
B (1:8)



UNIÓN DEBE SER RADIOGRAFIADA AL 100%

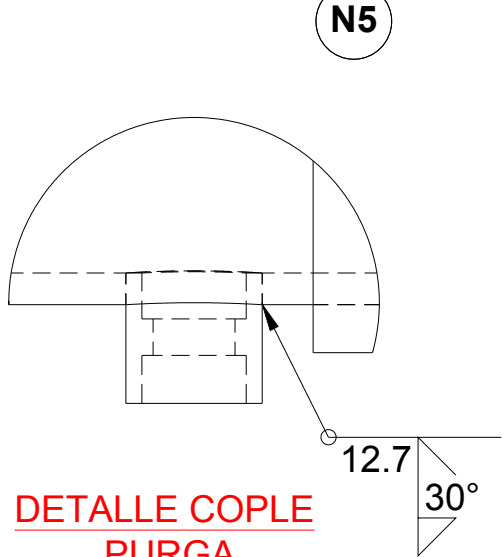
DETALLE UNIÓN CUERPO-CABEZA

A (1:5)



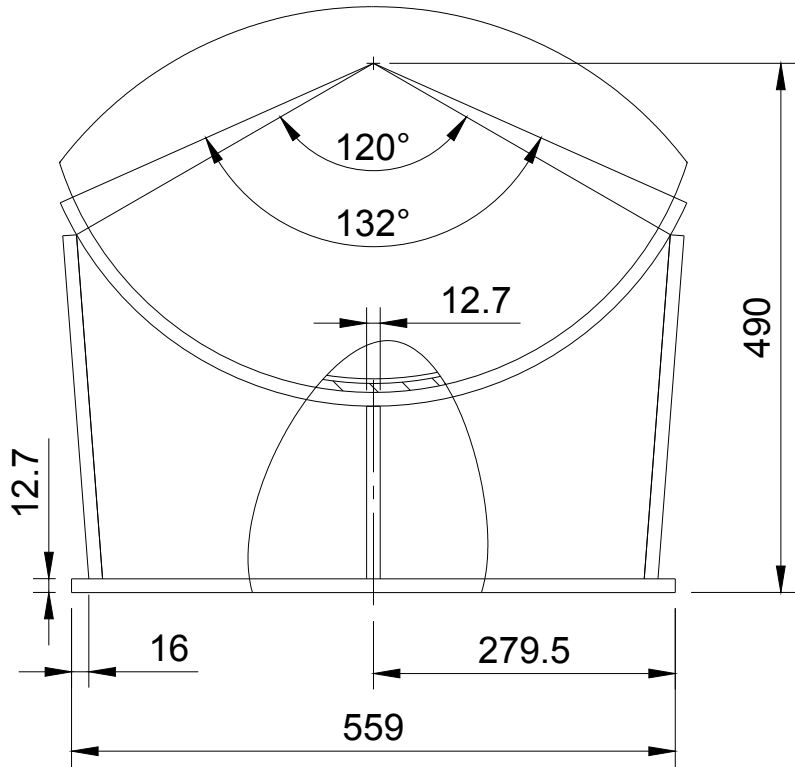
DETALLE BOQUILLA ENTRADA PURGA

C (1:2)



DETALLE COPLE PURGA

D (1:7)



DETALLE SILLETA

NOTAS:

- Acotaciones en [mm].
- Radiografía de la unión cuerpo-cabeza 100%.
- Elongación de fibras = 8.8% > 5% tapa debe formarse en caliente UCS-56

TABLA DE BOQUILLAS						
IDEM.	CANTIDAD	SERVICIO	DIÁMETRO	PROY. EXT [mm]	BRIDA	COPLE
N1	1	MANÓMETRO	1.5"	160	WNRF-300#-A105	
N2	1	ENTRADA PURGA	2"	160	WNRF-300#-A105	
N3	1	VALVULA DE SEGURIDAD	2"	160	WNRF-300#-A150	
N4AB	2	INDICADOR DE NIVEL	1"	160	WNRF-300#-A150	
N5	1	PURGA	0.75"	---		3000#-A150

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