Maintenance Checklist:

Maintenance point checks:

- 1. Disconnect the operator and check the gate for proper operation.
- 2. Adjust and/or lubricate gate rollers and hinges.
- 3. Inspect Gate Track for slide gates and Gate Arms for swing gates
- 4. Run operator while disconnected to test maximum run timer.
- 5. While testing the maximum run timer, check the motor for heating and balance.
- 6. Check oil in the gear head (if so equipped) and fill if necessary.
- 7. Inspect belts for wear and tension.
- 8. Check clutch facing for wear and glazing.
- 9. Check and adjust chain tension. Observe if the chain is drooping no more than 3" over the entire length.
- 10. Inspect idler and drive sprockets for wear, wobble, and alignment. Tighten set screws.
- 11. Operate and test manual disconnect.
- 12. Inspect electrical wire connections and relays.
- 13. Test power at rest and while operating the gate.
- 14. Operate the gate with the operator and observe unusual activities.
- Adjust clutch and limit switches.
- 16. Check operator posts or mounting bolts for movement.
- 18. Inspect and tighten all mounting bolts, inside and out.
- 19. Test all gate operating devices:
 - 1. Radio Controls
 - 2. Single and three-button stations
 - 3. Card readers, keypads, or key switches
 - 4. Timer to close
 - Seven-day timer to hold open
 - Free exit loops
- 20. Test all safety devices:
 - Safety loops
 - Safety "bump" edge (inspect cord/check batteries)
 - 3. Photo eye (check reflectors for cracks, etc. and apply Rain X)
 - 4. Check roller guards on cantilever gates
 - 5. Test S.O.S., Knox, 911 switch (emergency vehicle operating device) if so equipped
- 21. Lubricate the chain
- 22. Check obstruction sensing system for proper adjustment
- 23. Report any variance to the UL 325 Vehicular Gate Standard dated March 1, 2000 (Revised January 12, 2016, and month day, 2018)



