**Crystal Paints   
5 Curban St, Underwood QLD 4119  
PH: 07 3341 3566**

**CRYSTAL MARINE PAINT**

**Crystal Marine Paint is a quick drying single pac polyurethane that can be brushed rolled or sprayed onto exterior and interior surfaces .**

**May be painted onto most solid surfaces, remove all loose particles, dust & oils & sand off to a solid surface. As most boats have already been painted previously, we strongly recommend that you try a test patch first to check that your preparation is correct for the surface. If you don’t know what has been applied before and it is best to check first.**

* **Timber** - Bare timber should be sealed with the Crystal Paints Plywood & Timber Sealer
* **Fiberglass** - Should be sanded back to a solid surface and can be painted without a primer again, please try a small test patch first.
* **Steel** - Bare should be primed with Crystal Paints grey oxide phosphate primer.
* **Aluminium** - May be painted after sanding. Use an etch primer on new bare aluminium. Old aluminum may be painted straight on after sanding.
* Coverage is approximately 8 -10 m2 per litre depending on the application.
* Marine paint can be easily sanded & we recommend a fine sanding between coats (240 grit)
* For thinning and cleaning up use only clean mineral turps.
* Recoat time 2 - 4 hours depending on weather conditions. Full curing achieved quicker leaving 12 to 24 hours between coats with light hand sand (240 Grit)
* **Spraying** - only use clean mineral turps for thinning down and only use enough to get the marine paint to go through the spray gun.
* **Rolling** - If rolling please use a 4mm microfiber or mohair roller.
* Do not paint if temperature is less than 12°c
* Normal to thin coats, do not mist coat if spraying or trying to make cover on first coat, can cause paint to become soft or haze.
* Do not use wax and grease remover when cleaning down or anything that leave residue.
* We recommend you use gloves, protective clothing, eye protection, breathing apparatus, pro protective footwear and have adequate ventilation.

IF YOU ARE UNSURE ABOUT ANYTHING TO DO WITH THIS PRODUCT DO NOT USE IT AND CONTACT YOUR CRYSTAL STOCKIST OR THE FACTORY DIRECT

