Bent and Twisted Fabrication

NESS CITY, KS - (785) 798-2184

Installation Instructions POLARIS RANGER BOLT SET

Required Tools

- 7/16 drill bit and drill
- 9/16 wrench
- 9/16 shallow socket
- 3/8" Ratchet
- 10" extension

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• 1-3/4" hole saw

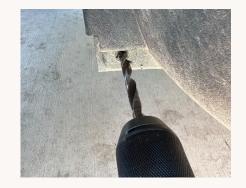
- Floor Jack
- T40 Torx
- 2 jack stands or extra set of hands capable of holding the sliders in place
- Pliers
- File or 1/4" flat chisel
- Start by using the 13/4" hole saw to cut the factory holes that are outlined on the body sides and the rear upper mount.



- 2 Using a 7/16" drill bit, drill out the 4 factory holes.
- Remove the lower rear T40 torx bolt off the frame (in front of rear wheels) and drill a 7/16" hole all the way through the frame. Clean up inside of frame with file so bolt sleeve fits in frame.



Mount sliders in body and use Floor Jack to support the sliders (or have another person hold them in place). Install the upper rear bolt with a washer (longest one of the long bolts) and put washers and nut on finger tight to hold in place (if you do not have jack stands or a helper).



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(continued)

Use the 3 shorter of the 4 long bolts used and push them through the mounts on the sliders with a washer in the bolt. If the middle bolt does not line up with the factory hole you may need to jack the sliders up with a floor jack in the middle. There is a slot in the factory skid plate for direct access to install the washer and nut on the bolts. It's easier if you use the open end of the 9/16" wrench and put tape on one side and put the nut in the wrench to hold it up while you spin the bolt to start the nut. Leave all 3 of these finger tight.



Install the metal sleeve into the lower rear frame (will need to clean up the inside of frame with a file so the sleeve fits in) by holding sleeve with a pair of pliers and install bolt and washer (3.5" bolt length) through the frame and put washer and nut finger tight.



7 Check to make sure doors open & close correctly.



8 Tighten up nuts/bolts.

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6



THANK YOU FOR YOUR BUSINESS!