

# Bent and Twisted Fabrication

NESS CITY, KS - (785) 798-2184

## Installation Instructions

### *POLARIS XPEDITION*

### BOLT SET

#### Required Tools

- T40 Torx Bit
- 3/8" Hex Head Socket
- 10mm Socket
- 3/8" Ratchet (Cordless Driver is faster!) 15/16 Socket & Wrench
- Electric or Cordless Drill
- 1-3/4" Hole Saw

1

Start by removing your skid plate. Yes it takes a bit of time - but no one on the market has the mounting system we do for your Xpedition!



2

Locate the circles on each side of your lower plastics and one upper mount on each side. Mark the center of each hole carefully and drill a pilot hole before drilling them out with your 1-3/4" hole saw. (Additional trimming may be required per unit.)



3

With your skid plate off and your holes cut, you can see the factory mount holes that run through your frame. We send 1" tubing with our kit to help fill in this space. The 1" tube will go into the frame holes - the longer ones on the bottom and the shorter ones are for the upper mounts, one on each side.



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*(continued)*

**4**

The 3/4" Shoulder Bolts and 3/4" Washers will go from the back side, through the 1" tubing, with the threads sticking out on the outside of the vehicle. (This is easier with two people.)

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**5**

Place your new tree kickers/sliders onto the bolts, and using the 5/8" washers and tin 5/8" nylock nuts to hold them into place, get everything lined up and tighten the 5/8" nylock nuts.

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**6**

Congratulations on the successful installation of your new rock sliders!

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**THANK YOU FOR YOUR BUSINESS!**

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