

### Assessment - What needs to be improved quickly?

With President Biden's new administration, it is expected that the US government will take a much more hands on and ambitious approach in tackling the covid-19 vaccination distribution challenge.

Most of us started 2021 with the feeling that the worst of the COVID-19 crisis would soon be behind us and that we were in for a better year ahead. A year of rebuilding our lives. Getting back to a sense of normality. Unfortunately, events in the month of January have proven most of us wrong.

Many countries around the world have gone back into a second or third lock down. The number of daily cases and deaths have gone up to record numbers and well beyond those of the first wave back in April-May 2020.

Economies continue to be stretched like never before, more and more people are struggling financially to make ends meet. And maybe most importantly, people are suffering psychologically at an increasing level. The mental stress of lockdowns, financial difficulties on top of dealing with family members and friends catching corona at increasing numbers is devastating people's lives.

The good news is that in record time, a number of vaccines have been developed and are ready to be rolled out in 2021. The bad news, it's taking much longer than expected to ramp up to the promised production levels.

This once in a lifetime event now needs to be met heads on. Not just with a clear ambition but with an even greater sense of urgency to execute and deliver on getting vaccines produced and distributed to people around the world quickly.

## Release dates Dec 2020 Jan 2021 Q2-2021



Source: Expected launch dates COVID-19 vaccines - Europhia Consulting 2021

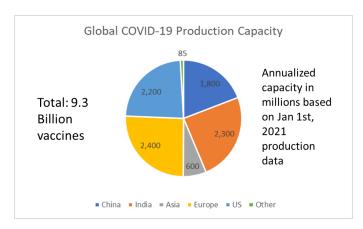
The reality is that governments are typically not fast at responding to events, especially events for which no plans or roadmaps have been developed waiting on the shelves and ready to go. The same is the case for pharmaceutical companies, who typically like to work methodologically step for step in researching and developing new drugs and

therapies. However, nothing is normal about the COVID-19 pandemic and the sense of urgency couldn't be greater.

Let there be no misunderstanding, the intentions of everyone in this whole process have been good. This is the basis from which to now step-up and to learn from the bottlenecks which have appeared. As we mentioned in our previous whitepapers throughout 2020, governments and vaccine manufacturers alike must learn from the current challenges and work more closely together to develop scalable end-to-end distribution solutions.

#### **Production Challenges**

So what are the key challenges? First, annualized production capacity based on the production output figures announced by the vaccine manufacturers seems well short to deliver vaccines to the whole world in 2021.



Source: COVID-19 Production capacity estimate - Europhia Consulting

Based on the above numbers, the current annualized production capacity comes to 9.3 Billion vaccines. This is annualized capacity much of which still needs to be turned on in the first half of 2021. Given that most vaccine types require two shots, at this rate the world is well short of the vaccines required to be able to immunize everyone around the world in a first wave. This number also excludes vaccine capacities needed to enable annual repeat vaccinations. Based on the production lag in ramping up to these volumes, at this annualized rate, it will take years to vaccinate the whole world. In fact, experts predict less than 20% of the world's population can be vaccinated in 2021 at the current rate of production.

Second, production output across all manufacturers is way behind what was promised earlier. In 2020, we were told

that vaccine manufacturers were producing vaccines at risk whilst finalizing the clinical trial studies and awaiting approval for their vaccines from the regulatory authorities.

Governments placed advance orders and, in many cases, paid in advance to ensure vaccine manufacturers had the funding to get their production up and running to produce the hundreds of millions of vaccines at risk ready to go once regulatory approval would be received. Were the commercial contracts between governments and manufacturers clear enough? Did these commercial supply contracts include penalty clauses that stipulated clear timeframes, deadlines, and production targets? Probably not.

Vaccines is big business. The EU and some other governments this week have suggested suing companies like AstraZeneca over delays and shortages in delivery. Pfizer has reported a short-term drop in production. Others have simply not yet been able to ramp up commercial production capacity.

It probably makes little sense in pointing fingers now. It's best to look at what needs to happen to get production to higher levels. Throughout this process it has become clear that pharmaceutical companies do not own much existing production capacity. Instead, they rely on external capacity at CMO's to beef up their throughput. Much of the fill and finish production capacity is outsourced. The vaccine manufacturing process is a delicate and complicated process involving a number of manufacturing steps often across various production partners and facilities.



Source: Sanofi 2021 - Manufacturing vaccines is a complex journey

In recent months, many manufacturers have had to reach out to sub-contract or partner with other pharmaceutical companies to scale up and create additional production capacity.

The process of outsourcing pharmaceuticals takes time and has probably not helped getting vaccines ready in greater volumes in time. It is now critical for these production partnerships to be ramped up quickly and to deliver what was promised. All of this might require additional pressure and/or funding from governments such as the US and the EU to help this process along.

The new US administration has already indicated it will deploy, if needed, the US Defense production bill from 1951 to ensure that greater production capacity is made available to fight this crisis. This sends a clear signal that more production capacity is needed and that manufacturers should work harder and faster together to produce more vaccines from more facilities around the world.

An example this week of collaboration suddenly coming off the ground is between Sanofi and Pfizer. Sanofi announced in a surprise move that it will make production capacity available to be able to start producing Pfizer vaccines by July 2021. This would increase annualized production by a further 100 million vaccines.

#### **Distribution Challenges**

In the US, of the 40 Million vaccines delivered into warehouses across the country less than 50% have actually been used. Yet on average 3,500 people, many of these older people, continue to die each day in the US as a result of COVID-19.

The second set of challenges centers around the distribution of the vaccines. In December 2020, pictures of courier deliveries led us believe that the vaccines were being rolled out quickly at least across some parts of the world. There was a sudden sense of optimism we were all badly looking for in the days before Christmas.



However, the sad reality is that the distribution process has not delivered what it should have. President Biden called the coronavirus vaccine rollout effort on January 20 "a dismal failure so far". In most other countries, government vaccine programs have also seen a slow and rocky start.

In the design of the current vaccine distribution models, the vaccines in most countries are being delivered to larger storage facilities but not necessarily getting quickly to the actual points of use and into people's arms.

There lies the issue, the biggest bottleneck is in the **last mile** in getting the vaccines to the actual points of dispensing. This is currently a weak spot in the whole distribution model which needs to be sorted out as soon as possible.



Vaccine manufacturers will probably argue that the "last mile" is a responsibility for governments to organize as part of their own domestic immunisation strategy. However, in the regular commercial model of pharmaceutical distribution, the dispensing of medicines and drugs to hospitals, pharmacies and other points of dispensing is typically organized by the manufacturers. They also manage the forecasting, the replenishment

models and have the tools and technologies in place to manage supply planning more effectively through their supply chain organization and logistics partners.

Governments traditionally do not have the knowledge nor the people in place in organizing the supply chain for pharmaceuticals. Given the enormous scale of this pandemic, most governments simply do not have the required expertise to manage any of this. It's therefore imperative for governments and manufacturers alike to accept that the final mile bottlenecks need to be fixed and that they need professional supply chain support to do so quickly.

#### Recommendations

It's now critical to learn from the mistakes made, put possible egos aside and to adjust existing distribution models quickly. Typically, pharmaceutical companies utilize supply chain consultancy expertise to set up their initial distribution model of a new medicine. In fact, the distribution model of about 80% of all new drugs launched by pharmaceutical companies are designed with the support of specialized pharmaceutical supply chain consultants and not by logistics service providers or courier companies.

Integrating the final mile into the distribution model will require greater collaboration between manufacturers and governments. Although each country and government will face unique distribution challenges there are a set of standard universal supply chain principles which require more thought. One element is building more intelligence into the supply chain using data and demand planning tools to ensure there is more information to plan and manage the end-to-end inventory points and the whole replenishment model.



Another key aspect is thinking more carefully about points of dispensing to ensure more vaccines reach people more quickly. Planning the whole supply chain more holistically to ensure that not only the vaccines arrive on time but also the other medical supplies needed such as needles, syringes, the dilution liquids, as well as the medical staff required to conduct the actual vaccinations. This too requires smarter planning solutions.

Technology and use of big data should play a far bigger role in the management of the whole distribution and replenishment model related to the COVID-19 vaccines.

The pharmaceutical industry in recent years has invested heavily in barcoding technology to improve visibility and traceability at item level. One key enabler would be in making greater use of this technology. It would also enhance security around the supply of vaccines.



This barcode technology can easily be used to better track products at item level, including the consumption levels at place of dispensing and therefore help to better manage the whole distribution process more dynamically. This will help manufacturers and governments with improved visibility and insight on what is consumed per dispensing point to be able to better organize the replenishment model based on real demand and inventory data. Having a centralized logistics control room manage such a replenishment model is imperative to the whole solution.

# Vaccine Replenishment Model Central Monitor and manage consumption and demand Replenishment DC Replenishment DC

Source: COVID-19 Replenishment Model - Europhia Consulting 2021

There needs to be recognition that the COVID-19 distribution challenge will not go away by itself and will not be resolved with well-intentioned but half-baked measures.

Demand, supply, and inventory must be managed more holistically and more intelligently. It cannot be that the supply chain for this critical global vaccination program continues to be fragmented and disjointed. This is a massive multi-level global, national, and local distribution exercise never seen before on such a scale.

Speed and greater collaboration are of critical importance. It's a duty of vaccine manufacturers to utilize available resources, knowledge, technology and best practices to assist governments around the world with end-to-end distribution solutions which will facilitate this entire process. It's equally important for governments now to reach out to supply chain professionals to include more expertise in the set-up, design and management of their domestic vaccine programs in order to be able to scale up with a better thought through end-to-end distribution strategy.





Europhia Consulting is an international management consulting company specialized in the logistics and supply chain industry in the life sciences sector. We operate global assignments for our clients. The opinions are based on the author's own experience and understanding of the dynamics within the sector.

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Supply Chain Operations SA, based in Switzerland, is a specialized healthcare supply chain consultancy firm created in 2011 to serve the bio-pharmaceutical and medtech industry. We bring more than 120 years of end-to-end supply chain expertise to our valued customers.

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Europhia Consulting, Biolog Consulting and Supply Chain Operations are at the front end of global supply chain consultancy assignments related to COVID-19 developments since the start of the pandemic in working with governments, manufacturers, and logistics service providers. The companies have written multiple white papers on the topic of COVID-19 distribution. See also: https://europhia.com/covid-19-supply-chain







